Thursday, 11/12/2008 2:41:58 PM

Linda Lacelle **Process Sheet** ustomer : CU-DAR001 Dart Helicopters Services **Drawing Name** : DRIVESHAFT TUNNEL MOD KIT Job Number : 44026 **Estimate Number** : 12544 P.O. Number **Part Number** : D412705015 This Issue : 11/12/2008 S.O. No. : **Drawing Number** · N/A Prsht Rev. : NC : N/A **Project Number** : // First Issue Type : SMALL /MED FAB : C **Drawing Revision** : 42726 **Previous Run** Material Written By Due Date : 12/12/2008 Qty: 4 Um: Each **Checked & Approved By** Comment : Est Rev:B Removed Manufacturing 06-10-03 JLM Est Rev:C ECN 1052 07-11-05 DD verified by:EC **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 1.0 DC DOCUMENT CONTROL UJUD 08.12.12 Comment: Photocopy bluefile & type labels per PPP D412-705-015 **CHG 003** 80 2.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 3.0 D32561 Panel Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Access Panel Assembly Batch D32563 Gasket Comment: Qty.: Total: 4.0000 Each(s Gasket Batch: AN3C3A Comment: Qty.:

22.0000 Each(s)/Unit

Total:

88.0000 Each(s)

Bolt M110139 Batch:

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## **Process Sheet**

ustomer: CU-DAR001 Dart Helicopters Services Drawing Name: DRIVESHAFT TUNNEL MOD KIT Job Number: 44026 Part Number: D412705015 Job Number: Seq. #: **Machine Or Operation:** Description: AN3C4A BOLT Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s) **BOLT** 10002 Batch: MS20427M33 Rivet Comment: Qty.: 44.0000 Each(s)/Unit Total: 176.0000 Each(s) Rivet Batch: MS21060L3K Nut Plate Comment: Qty 22.0000 Each(s)/Unit Total: 88.0000 Each(s) **Nut Plate** Batch: MS932109 Comment: Qty.: 25.0000 Each(s)/Unit Total: 100.0000 Each(s) Washer 77X M108322 5X Batch: 10.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS 11.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-705-015 Location: PPP Rev: 12.0 Comment: FINAL I TION/W/O RELEASE

Job Completion